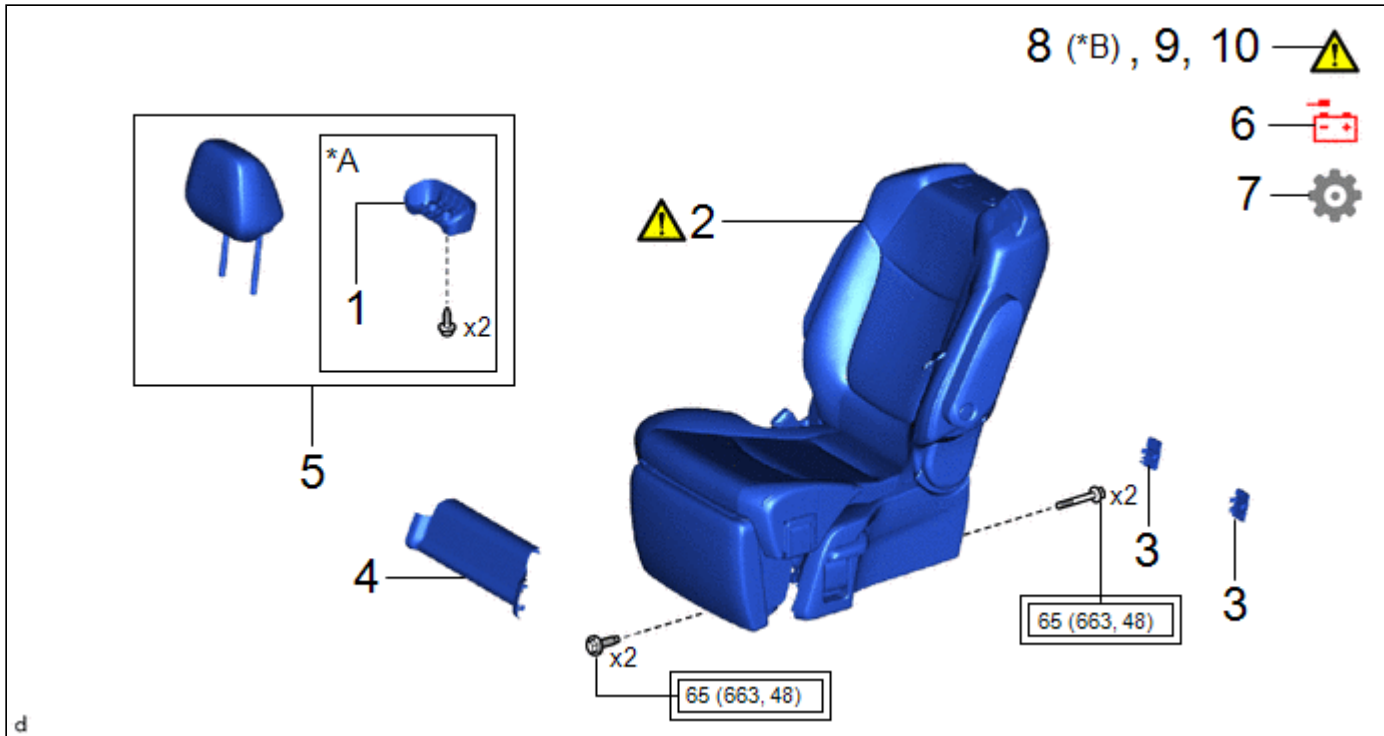


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<b>Model Year Start:</b> 2021	<b>Model:</b> Sienna HV	<b>Prod Date Range:</b> [11/2020 - ]
<b>Title:</b> SEAT: REAR NO. 1 SEAT ASSEMBLY (for Captain Seat Type): INSTALLATION; 2021 MY Sienna HV [11/2020 - ]		




## INSTALLATION


### CAUTION / NOTICE / HINT

#### COMPONENTS (INSTALLATION)



PROCEDURE		PART NAME CODE	⚠	📄	⚙
1	REAR SEAT HEADREST UNDER COVER	71952B	-	-	-
2	REAR NO. 1 SEAT ASSEMBLY	-	-	-	-
3	REAR SEAT CUSHION LOWER SHIELD LH	71H74	-	-	-
4	REAR SEAT CUSHION LOWER SHIELD	71874X	-	-	-
5	NO. 1 SEAT HEADREST ASSEMBLY	71940G	-	-	-
6	CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL	-	-	-	-
7	PERFORM SYSTEM INITIALIZATION AND CALIBRATION	-	-	-	-
8	CHECK SEAT HEATER	-	-	-	-

PROCEDURE		PART NAME CODE			
9	PERFORM DIAGNOSTIC SYSTEM CHECK	-		-	-
10	INSPECT SRS WARNING LIGHT	-		-	-

*A	w/ Headrest Bezel		*B	w/ Seat Heater System
	Tightening torque for "Major areas involving basic vehicle performance such as moving/turning/stopping" : N*m (kgf*cm, ft.*lbf)	-		-

## **CAUTION / NOTICE / HINT**

### **CAUTION:**

- Be sure to read Precaution thoroughly before servicing.

[Click here](#) 



- Wear protective gloves. Sharp areas on the parts may injure your hands.



**HINT:**

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

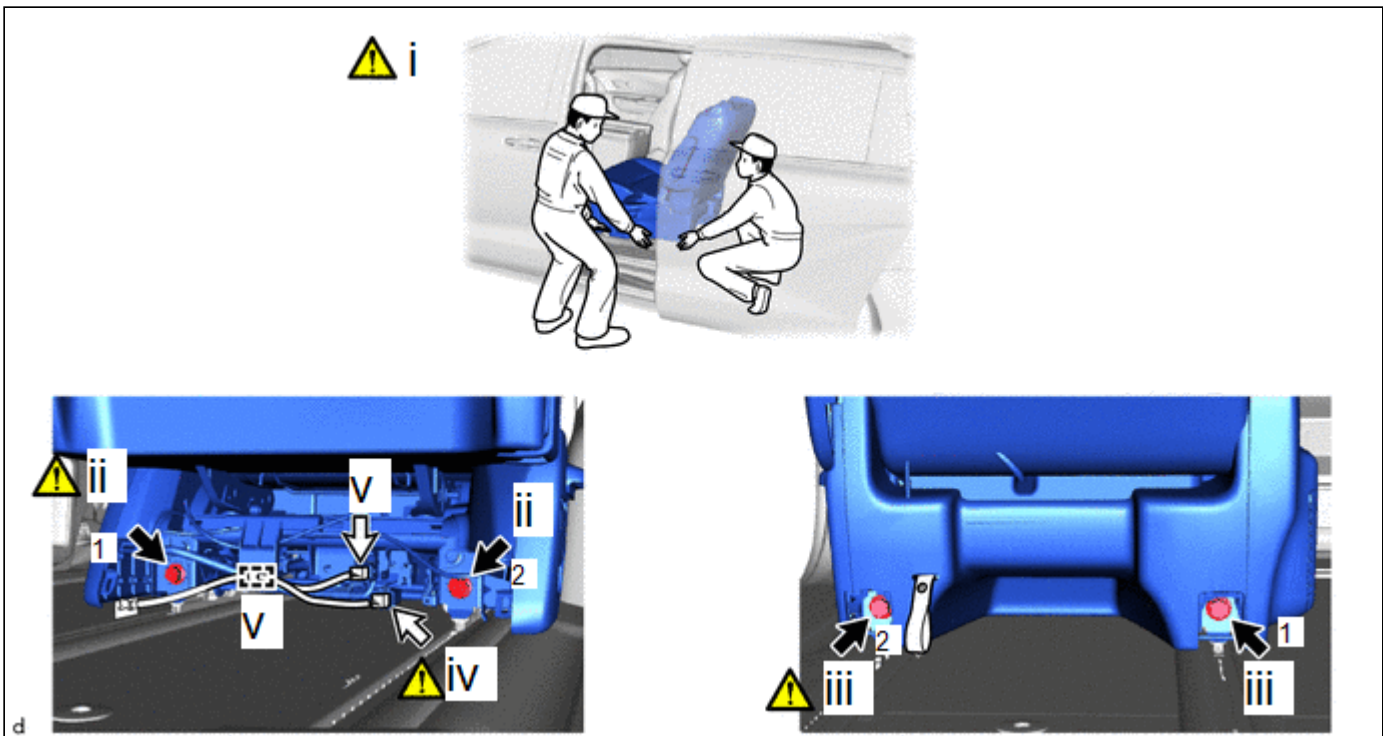
**PROCEDURE**

**1. INSTALL REAR SEAT HEADREST UNDER COVER (w/ Headrest Bezel)**

**HINT:**

Perform this procedure only when replacement of the rear seat headrest under cover is necessary.

**2. INSTALL REAR NO. 1 SEAT ASSEMBLY**



(1) Place the rear No. 1 seat assembly in the cabin.

**NOTICE:**

- 2 or more people are required when carrying the rear No. 1 seat assembly out of the vehicle.
- Be careful not to damage the vehicle body.

(2) Install the 2 bolts on the front side of the rear No. 1 seat assembly.

**Torque:**

**65 N·m {663 kgf·cm, 48 ft·lbf}**

**NOTICE:**

Tighten the bolts in the order shown in the illustration.

(3) Install the 2 bolts on the rear side of the rear No. 1 seat assembly.

**Torque:**

**65 N·m {663 kgf·cm, 48 ft·lbf}**

**NOTICE:**

Tighten the bolts in the order shown in the illustration.

(4) Connect the rear seat airbag assembly connector under the rear No. 1 seat assembly.

**HINT:**

Refer to How to Connect or Disconnect Airbag Connector.

Click here [INFO](#)

(5) Connect the connector and engage the clamp under the rear No. 1 seat assembly.

**3. INSTALL REAR SEAT CUSHION LOWER SHIELD LH**

**4. INSTALL REAR SEAT CUSHION LOWER SHIELD**

**5. INSTALL NO. 1 SEAT HEADREST ASSEMBLY**


**6. CONNECT CABLE TO NEGATIVE AUXILIARY BATTERY TERMINAL**

Click here [INFO](#)


**7. PERFORM SYSTEM INITIALIZATION AND CALIBRATION**

Click here [INFO](#)

**8. CHECK SEAT HEATER (w/ Seat Heater System)**

	Click here <a href="#">INFO</a>
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**9. PERFORM DIAGNOSTIC SYSTEM CHECK**

	Click here <a href="#">INFO</a>
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**10. INSPECT SRS WARNING LIGHT**



Click here [INFO](#)